# Fosroc® Preco Bondbreaker



Technical Data Sheet

# Mould release agent for prefabricated or tilt up panel construction

#### Uses

Preco Bondbreaker is designed for use in prefabricated or "tilt-up" panel construction. It will significantly reduce surface defects including blowholes in concrete finish and ensures easy demoulding to architectural quality standards.

# **Advantages**

- Preco Bondbreaker is non-staining, protects moulds from corrosion and water damage
- Preco Bondbreaker can be used with most types of moulds\*

## **Description**

A specially formulated mould release agent designed to eliminate surface defects and ensure clean architectural quality lift-off in prefabricated or "tilt-up" panel construction applications.

Preco Bondbreaker can be supplied with a fugitive dye to assist application control.

#### **Technical Support**

Parchem offers a technical support package to specifiers, end-users and contractors, as well as on-site technical assistance.

### **Properties**

Appearance:  Viscous opaque liquid  Coverage:  5 - 10 m² per litre  Solids:  10%  Solvents:  High boiling point hydrocarbons  Flash point:  Above 65°C  Solubility in water:  Insoluble  Drying time:  2 - 4 hours		
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#### **Application Instructions**

## **Application**

Roller, brush, spray. Mix well before use.

Preco Bondbreaker can be applied by spray, brush or roller at the rate of 1 litre per 5 to 10 square metres. Application rates will vary depending on climatic conditions and differing absorbency levels.

Step 1 – seal new and existing concrete ground slab "working bases" with a generous coat of Preco Bondbreaker. A second coat may be necessary to ensure uniformly low porosity. Coat any dry spots to ensure uniformity.

Note: because concrete strengths and porosities vary, it is

critically important that this step is completed with great care to ensure the proper performance of Preco Bondbreaker.

Step 2 – apply a uniform coating of Preco Bondbreaker to both horizontal and vertical surfaces and allow to dry a minimum of 2 hours before placement of reinforcing bars.

Before pouring concrete check for any "dry" areas and reapply if necessary. If in doubt use the water droplet test method and reapply where necessary. Avoid "ponding" and ensure puddles are mopped up prior to pouring concrete to avoid interference with surface quality. Excess Preco Bondbreaker may cause "honeycomb" surface laitance due to an excess of surface lime being consumed.

It is recommended that concrete be poured within 24 hours of the application of Preco Bondbreaker being applied. If subjected to heavy rain, a fresh application on Preco Bondbreaker must be applied.

Note: For multi-panel stack applications it is essential that each panel is cured prior to repeating Step 2. A suitable curing compound for this application is Concure A99 applied at an application rate of 5m²/litre.

#### Cleaning

Diesel

#### Limitations

\*Preco Bondbreaker is not to be used with polystyrene moulds or plastic infills.

#### Supply

200 litre steel drum, 20 litre pail

177025	Preco Bondbreaker 20L
177027	Preco Bondbreaker 200L

#### **Storage**

Protect from extremes of temperature. Store below 30°C and above 5°C.

#### **Shelf life**

All products have a shelf life of 24 months if kept in a dry store in the original, unopened packs.



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#### Important notice

A Safety Data Sheet (SDS) and Technical Data Sheet (TDS) are available from the Parchem website or upon request from the nearest Parchem sales office. Read the SDS and TDS carefully prior to use as application or performance data may change from time to time. In emergency, contact any Poisons Information Centre (phone 13 11 26 within Australia) or a doctor for advice.

#### Product disclaime

This Technical Data Sheet (TDS) summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this TDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Parchem does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.



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